

Work Order ID 140520

140520

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Thursday, January 07, 2016 2:03:48 PM

Item ID: D4711-043 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Expandable Pin Assembly 25 25 DAS 13 9-89
 Start Date: 1/7/2016 Start Qty: 400 *4*
 Required Date: 1/7/2016 Req'd Qty: 400 *4* JAN 14 2016
 Cust Item ID:
 Customer:
 Reference:

Approvals: Process Plan: MCJ Date: JAN 07 2016 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4711	D

100		0.00				DAS 13 9-89	JAN 14 2016	25
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100
 Purchasing
 Purchasing
 Memo
 Issue P/O: 31003
 Possible supplier: QRP INC
 Supplier P/N: 09094-QADPC416
 Material release note is required

110	Receive & Inspect for Damage & Mat'l Certs	0.00						
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110
 Packaging
 Packaging
 Memo

120	QC6- Inspect dimensions to drawing	0.00						
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120
 QC
 Quality Control
 Memo

(25)
 DAS
 38
 9-89
 MAR 23 2016

25x Sp/6-OB-22

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Item ID: D4711-043 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Expandable Pin Assembly
 Start Date: 1/7/2016 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 1/7/2016 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>120</u>	0.00							
130						25	DAS 6 9-89		
Packaging	Memo	0.00							
Packaging									MAR 24 2016
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.01							MAR 30 2016
Quality Control									

20160328

Picklist Print

Thursday, January 07, 2016 2:03:54 PM

Work Order ID: 140520

140520

Parent Item: D4711-043

D4711-043

Parent Item Name: Expandable Pin Assembly

Start Date: 1/7/2016

Required Date: 1/7/2016

Start Qty: 4.00

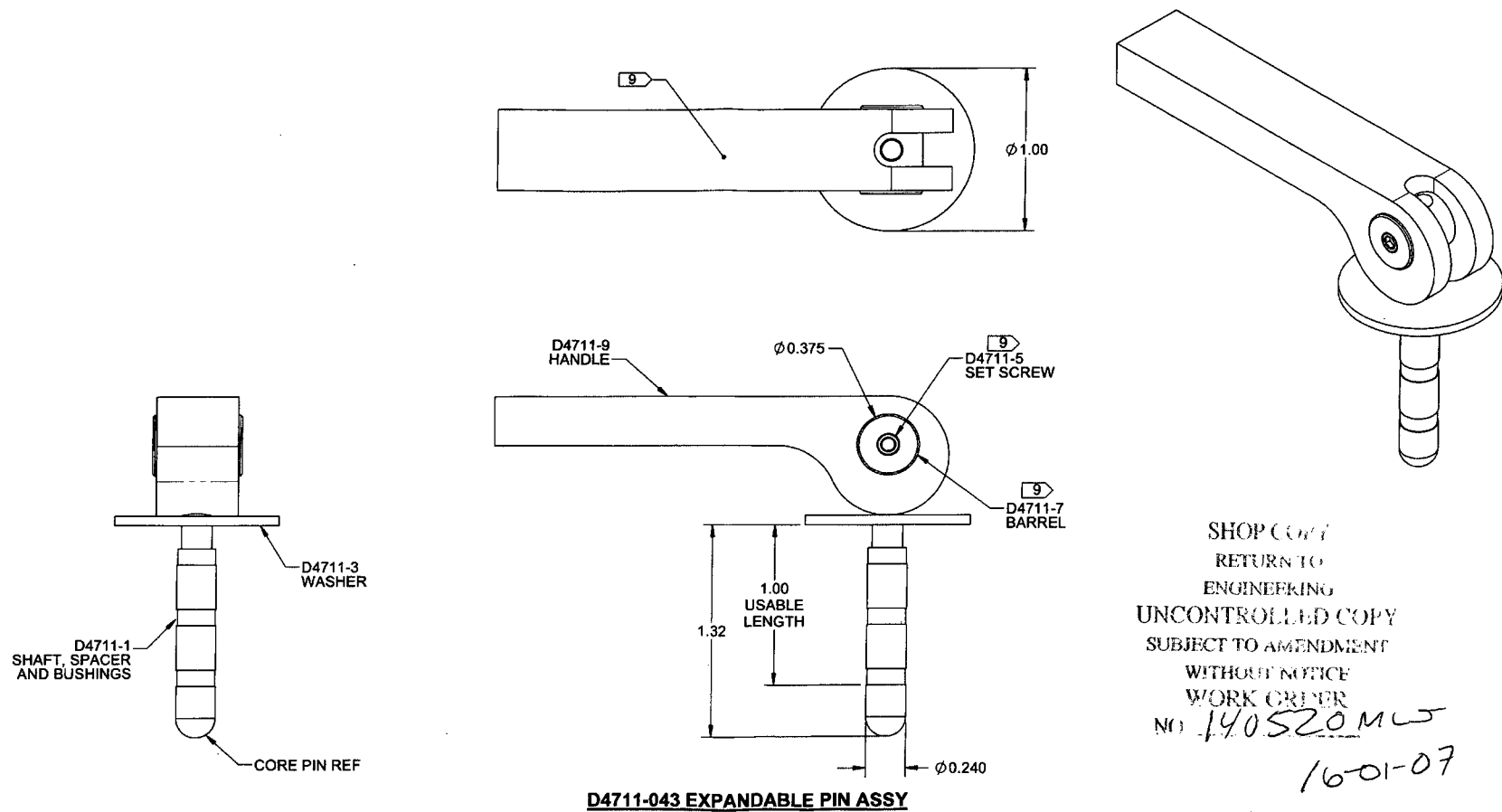
Required Qty: 4.00

Comments: IPP REV:B 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP
REV:C 16.01.05 AS PER DWG REV.D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
09094-QADPC416		Purchased			No		Each	0.0000					
09094-QADPC416									**	25			
Expandable Pin Assembly													

25x SP/6-03-22

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 140520 MLJ

16-01-07

- NOTES:**
- 1) MATERIAL: CORE PIN, SPLIT RINGS AND BARREL: STAINLESS STEEL 17-4 PH CONDITION H900 PER AMS 5643 $\triangle$
 - 2) FINISH: N/A
 - 3) TOLERANCES: N/A
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.17 lbs
 - 8) SUPPLIER: QRP INC, 2307 MERCANTILE DR. N.E., LELAND, NORTH CAROLINA, 28451. P/N: 09094-QADPC416 $\triangle$
 - 9) HANDLE, BARREL AND SET SCREW TO BE DISCARDED AT NEXT HIGHER ASSEMBLY

RELEASED
2016-01-05

APPROVED

DESIGN	RP	DART AEROSPACE USA, INC.	
DRAWN	AJS	KENT, WA	
CHECKED	CP	DRAWING NO.	REV. D
MFG. APPR.	JLM	D4711	SHEET 2 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	ADJUSTABLE DIAMETER PIN	
DATE	15.07.22	NTS	

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31003**

Purchase Order Date 1/14/2016

PO Print Date 3/21/2016

Page Number 1 of 2

Order From :

ROYAL BANK VISA
XXX

XX, X

VU-ROY001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

FedEx Overnight

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

COD

Currency

USD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	09094-QADPC416 AS PER DWG D4711 REV. D B140520	Expandable Pin Assembly	4/21/2016 Yes 4/21/2016	FN	25.00 Each	\$77.41	\$1,935.25
Line Total:							\$1,935.25
2	71401-45	PROCUREMENT QUALITY CLAUSES	4/21/2016 No 4/21/2016		1.00	\$0.00	\$0.00
Procurement Quality Clauses							
A005 right of entry							
A016 personnel qualification							
A026 certification of material conformance							
A040 notification of quality escape							
A041 quality management system							
A042 dart notification be sypplier							
A043 retention of quality documents							

PO Instructions: QRP INCORPARATED
Linda Visa

Note:

3/21/2016

SP/6-03-22

QRP, INC.
2307 Mercantile Drive, N.E.
LELAND, NC 28451
Tel: 910-371-0700
Fax: 910-371-9055
Email: info@grp-inc.com

PACKING LIST

SHIPPED TO:

Dart Aerospace

1270 Aberdeen St

Hawkesbury ON K6A 1K7

Canada

CUSTOMER		OUR ORDER NO.		PICK SLIP NO.	YOUR ORDER NO.	DATE PRINTED
167671		1644524		2062763	PO31003	3/21/2016
Container I.D.	Line No.	Item Number	Customer Reference Number	Lot ID	Quantity Shipped	
	1.000	QADPC416 QADPC416	N/A	532719	25	

SPECIAL INSTRUCTIONS

GOODS RECEIVED BY: *SP 16-03-22*

DATE

Seller hereby acknowledges that the parts and /or materials being shipped under this order are intended for use under Boeing's Federal Aviation Administration (FAA) issued Production Certificate 700. Boeing requires that the provisions/requirements set forth above be included in Seller's direct supply contracts as well as the obligation that they be flowed to the applicable sub-tier supply chain.

QRP Inc.
Certificate of Compliance

Subject to the provisions in our standard Terms and Conditions of Sale, we hereby confirm that with respect to the products supplied in this order, the products conform to the indicated drawings and specifications, if and to the extent that we previously agreed in writing to each applicable drawing and/or specification.

It is further certified that the material described above has been inspected and tested as stated or required in these specific drawings, that such specimens or samples as have been tested were taken from the lot described and that the material meets all applicable requirements.

Passivation, if required, was performed in accordance with ASM 2700 Method 2. Passivation was verified using the Koslow Passivation Tester 2026 and a reading of 0 to -400 was obtained. This range is correct for 17-4ph and 300 series Stainless Steel.

Appropriate test reports and/or certificates are on file for your review and verification upon request. Equipment containing mercury or mercury compounds has not been used for fabrication, assembly, packaging or installation of parts or assemblies on this order.



Authorized Quality Representative
Charles Joubert Date *3-21-16*
Director of Quality, QRP, Inc.
Steve Wetzel



QRP, Incorporated
2307 Mercantile Drive N.E.
Leland, North Carolina 28451
Phone: (910) 371-0700
Fax: (910) 371-9055

CERTIFICATE OF CONFORMANCE

Customer: Dart Aerospace

Customer P.O. No. PO31003

Customer Part No./Rev. QADPC416

Part Name: Pin, Adjustable Diameter

QRP Part No./Rev. QADPC416

Quantity: 25

Job / Order No. 1644524/532719

Test Data Enclosed: NO

Manufactured in the U.S.A.

Raw materials melted in the U.S.A. or qualifying country.

Compliant with all applicable Quality Clauses and all applicable sections of DFARS 252.225.

It is hereby certified that the articles identified above are in conformance with the indicated drawings and specifications.

It is further certified that the material described above has been inspected and tested as stated or required in these specific drawings, that such specimens or samples as have been tested were taken from the lot described and that the material meets all applicable requirements.

Passivation, if required, was performed in accordance with *AMS 2700 Method 2*. Passivation was verified using the Koslow Passivation Tester 2026 and a reading of 0 to -400 was obtained. This range is correct for 17-4ph and 300 series Stainless Steel.

Appropriate test reports and or certificates are on file for your review and verification upon request. Equipment containing mercury or mercury compounds has not been used for fabrication, assembly, packaging or installation of parts or assemblies on this order.

Date: 3/18/2016

QRP, Incorporated

Prepared by

P. Oxford


Quality Assurance Representative